

Time : 3 Hours

Marks : 80

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- 1) Question No. 1 is compulsory.
  - 2) Attempt any three questions out of remaining five questions
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  - 4) Figures to the right indicate Marks

Q1 Solve any Four

(20)

1. Explain with neat sketch and example types of constrained motion
2. State any Five CAM terminology
3. Comparison of Cycloidal and Involute tooth forms
4. Classify various types of brakes
5. State and explain D'Alembert's Principle

2 (a) Fig 1 shows a mechanism in which  $OA = QC = 100$  mm  $AB = QB = 300$  mm  $CD = 250$  mm. The crank  $OA$  rotates at uniform speed of 150 rpm in clock wise direction. Determine the (a) velocity of slider at  $D$  (b) angular velocities of links  $QB$  and  $AB$  (c) rubbing velocity at the pin  $B$  which is 50 mm in diameter

(12)

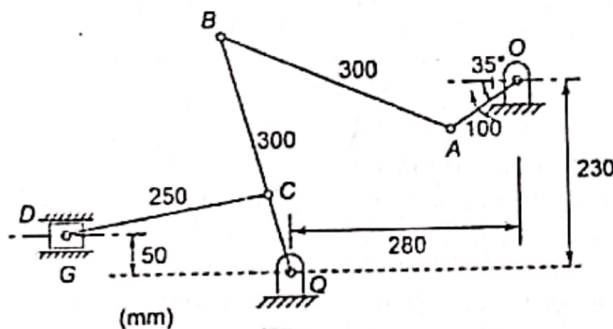


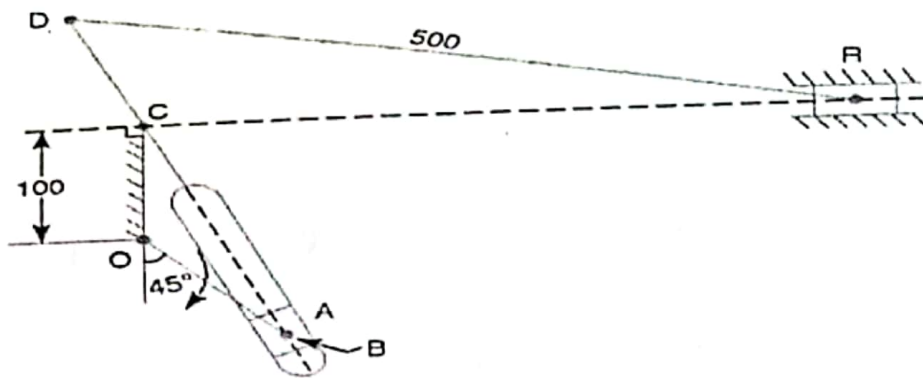
fig 1

(b) Derive the equation for drawing exact straight line using HARTS mechanism (8)

Q 3.(a) In a Whitworth quick return motion, as shown in Fig. 2.  $OA$  is a crank rotating at 30 r.p.m. in a clockwise direction. The dimensions of various links are:  $OA = 150$  mm;  $OC = 100$  mm;  $CD = 125$  mm; and  $DR = 500$  mm. Determine the acceleration of the sliding block  $R$  and the angular acceleration of the slotted lever  $CA$ .

(14)





All dimensions in mm.

fig.2

(b) With neat sketch explain elliptical trammel (6)

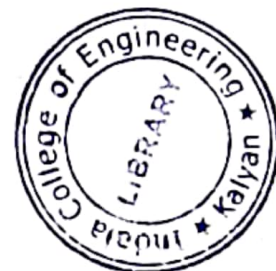
Q 4 (a) Two involute gears in mesh have  $20^\circ$  pressure angle. The gear ratio is 3 and the number of teeth on the pinion is 24. The teeth have a module of 6 mm. The pitch line velocity is 1.5 m/s and the addendum equal to one module. Determine the angle of action of pinion and the maximum velocity of sliding. (10)

(b) A leather belt is required to transmit 7.5 kW from a pulley 1.2 m in diameter running at 250 r.p.m. The angle embraced is  $165^\circ$  and the coefficient of friction between the belt and the pulley is 0.3. If the safe working stress for the leather belt is 1.5 MPa, density of leather  $1 \text{ Mg/m}^3$  and thickness of belt 10 mm, determine the width of the belt taking centrifugal tension into account. (10)

Q 5 (a) A roller follower is operated by a uniform rotating cam. The follower is raised through a distance of 25 mm in  $120^\circ$  rotation of the cam, remains at rest for next  $30^\circ$  and is lowered during further  $120^\circ$  rotation of the cam. The raising of the follower takes place with cycloidal motion and the lowering with uniform acceleration and deceleration. The least radius of the cam is 25 mm which rotates at 300 rpm. Plot displacement, velocity and acceleration curves and find the values of the maximum velocity and maximum acceleration during rising and return stroke of the follower. (14)

(b) Classify various types of chains with suitable examples (6)

Q 6 (a) Two shafts A and B are co-axial. A gear C (50 teeth) is rigidly mounted on shaft A. A compound gear D-E gears with C and an internal gear G. D has 20 teeth and gears with C and E has 35 teeth and gears with an internal gear G. The gear G is fixed and is concentric with the shaft axis. The compound gear D-E is mounted on a pin which projects from an arm keyed to the shaft B. Sketch the arrangement and find the number of teeth on internal gear G assuming that all gears have the same module. If the shaft A rotates at 110 r.p.m., find the speed of shaft B. (10)



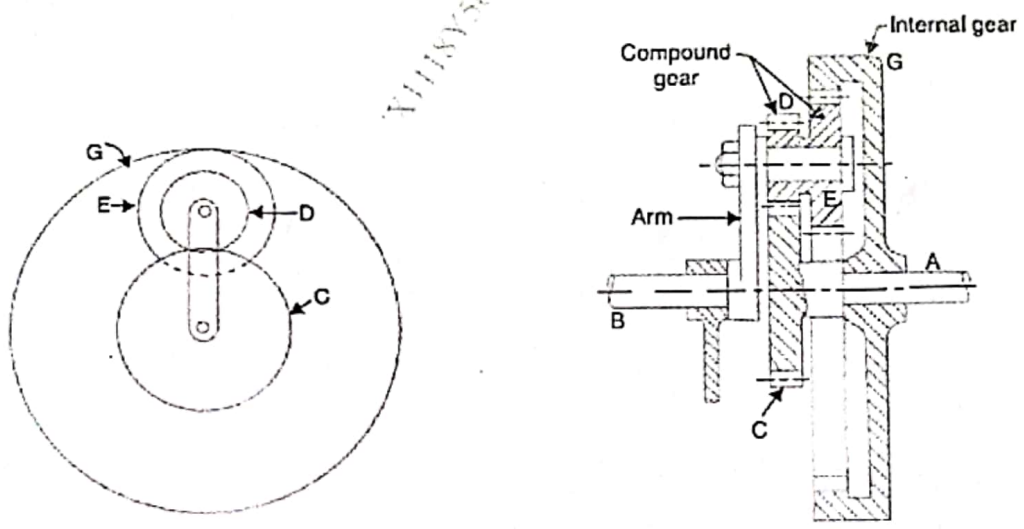


fig 3

- (b) State and explain Kennedy's theorem
- (c) Classify kinematic pairs with suitable example

(5)  
(5)





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  - B) Derive the output equation of Full wave controlled rectifier using SCR. 04
  - C) Explain the working of Voltage follower or Buffer using OPAMP. 04
  - D) Describe Set Reset (SR) and Trigger (T) flip flop. 04
  - E) Explain with block diagram the role of microcontroller in an industrial application 04
- Q 2 a) Explain any one power electronic switch using construction, working principles and applications. 07
- Q 2 b) Draw and explain advantages of closed loop speed control over open loop method of speed control in dc motor. 07
- Q 2 c) Draw VI characteristic of Diac and explain all modes of operation. 06
- Q 3 a) Identify and describe working of rectifier and inverter used in ac motor speed control. 07
- Q 3 b) What are similarities and difference between SCR and GTO? 07
- Q 3 c) Describe with circuit diagram the working OPAMP as an inverting amplifier and non-inverting amplifier. 06
- Q 4 a) Develop circuit using OPAMP for any one industrial application. 07
- Q 4 b) Explain construction and working of IC555 timer. 07
- Q 4 b) Compare TTL and CMOS logic families. 06
- Q 5 a) Enlist any four digital circuits used for industrial applications and explain working of any one digital circuit. 07
- Q 5 b) Compare active and passive filters. 07
- Q 5 c) Explain in detail temperature measurement using MSP 430 microcontroller. 06
- Q 6 a) Explain with block diagram the basic functioning of MSP 430 microcontroller. 07
- Q 6 b) Draw and describe the working principle of Servo Motor. 07
- Q 6 c) Explain with an application the use of pumps and conveyor. 06



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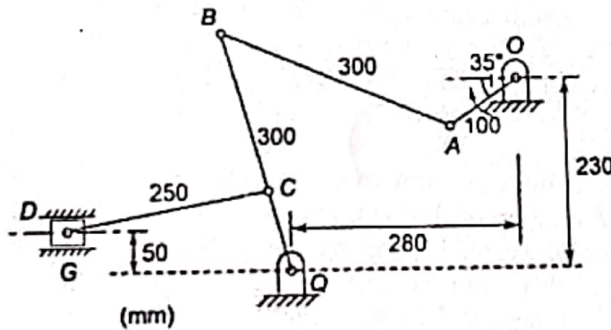


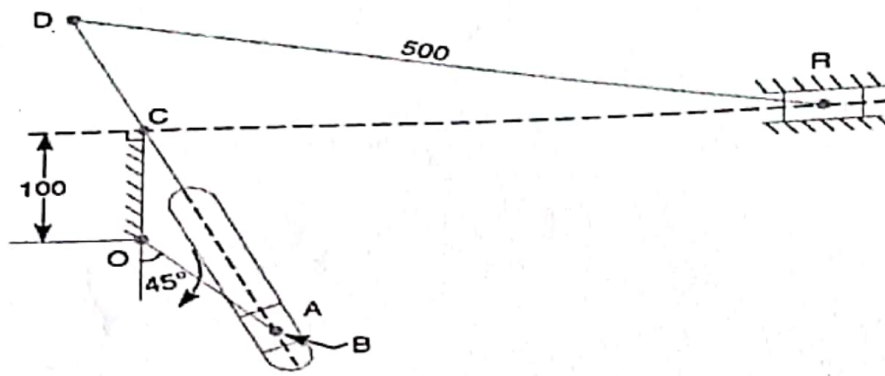
fig 1

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All dimensions in mm.

fig 2

(b) With neat sketch explain elliptical trammel

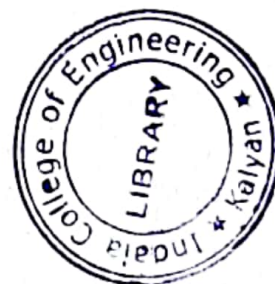
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Q.6.(a) Two shafts A and B are co-axial. A gear C (50 teeth) is rigidly mounted on shaft A. A compound gear D-E gears with C and an internal gear G. D has 20 teeth and gears with C and E has 35 teeth and gears with an internal gear G. The gear G is fixed and is concentric with the shaft axis. The compound gear D-E is mounted on a pin which projects from an arm keyed to the shaft B. Sketch the arrangement and find the number of teeth on internal gear G assuming that all gears have the same module. If the shaft A rotates at 110 r.p.m., find the speed of shaft B. (10)



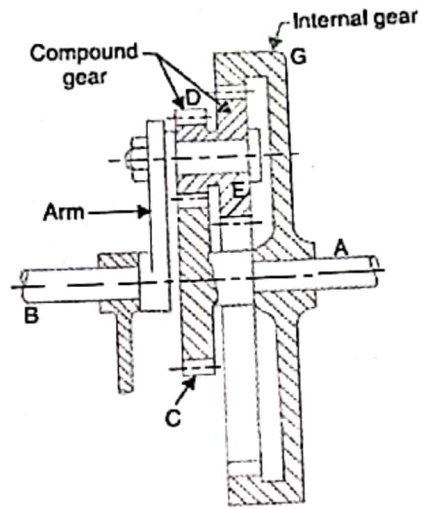
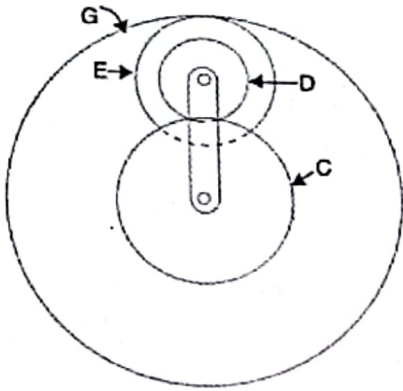


fig 3

- (b) State and explain Kennedy's theorem
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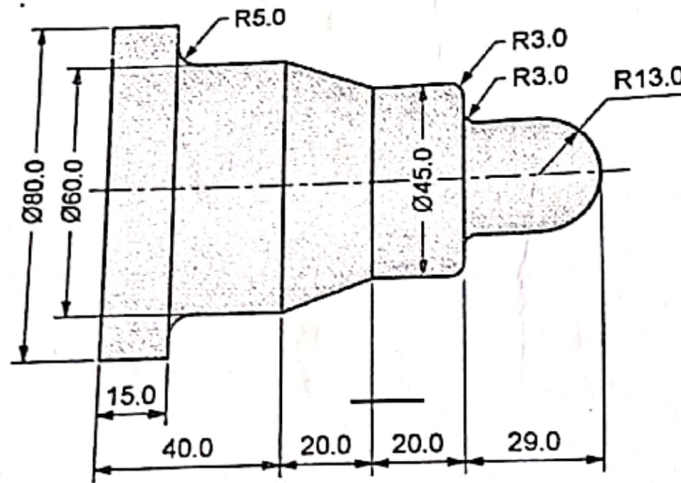








- 4 a Write a manual part program for the finishing the following component as shown in figure. Illustrate the meaning of each code used in the program and the tool movement by showing the tool path. Use the diametral format for programming. [10]



Assume suitable data if needed.

- b In the context of manual part programming, [10]

Explain-

- i) At least 5 Standard G and M codes need to be included in the beginning and ending of any general program.
- ii) A sample manual program using at least any one canned cycle.

- 5 a Explain the Selective Laser Sintering (SLS) process, including its working principle and key components. How does SLS compare to other additive manufacturing techniques in terms of material compatibility and complexity of parts produced? [10]

- b Compare SLA, SLS, 3D Printing, FDM, and LOM in terms of their working principles and capabilities. [10]

- 6 a Define Virtual Manufacturing and discuss its significance in the modern industrial landscape. What are the primary objectives and scope of Virtual Manufacturing? [10]

- b
- 1) Discuss the potential challenges and limitations of Virtual Manufacturing. [10]
  - 2) Explain the concept of Feature-based Modeling and Constraint-based Modeling in CAD/CAM systems. [10]

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2) Attempt any Three questions from remaining questions.

3) Assume suitable data where required and clearly state the same.

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Q.1 Attempt any Four

(20)

- Derive an expression for the equivalent size of the Pipe to replace the pipes in series.
- What are the important Characteristics of laminar flow? Give the examples.
- Write a note on Turbulent Boundary layer on a Flat Plate.
- What is meant by boundary Layer? Why does it Increase with distance from the upstream edge?
- State practical applications of the momentum equation.
- Explain principle of dimensional homogeneity and Check dimensional homogeneity with example.

Q.2.a) Two Sharp ended pipes of diameter 60mm and 120 mm respectively, each of length 120m are connected in parallel between two reservoirs Which have a difference of level of 12m. If the Coefficient of friction for each pipe is (4f) 0.32. Calculate the rate of flow for each pipe and also the diameter of a single pipe 100m long, Which would give the same discharge? If it were Substituted for the original two pipes. (10)

b) Two reservoirs are connected by a pipe line consisting of two pipes, one of 16 cm diameter and length 8 m and the other of diameter 23 cm and length 20m length. If the difference of water levels in two reservoirs is 6m, calculate the discharge and draw the energy gradient line. Take  $f=0.04$  (10)

Q.3. a) Explain the phenomenon of water hammer. Obtain an expression for the rise of pressure when the flowing water in a pipe is brought to rest by closing the valve gradually. (10)

b) Oil of specific gravity 0.82 is pumped through a horizontal pipeline 160 mm in a diameter and 2.5km long at the rate of  $0.016 \text{ m}^3/\text{s}$ . The pump has an efficiency of 68%. and requires 7.5kw to pump the Oil. i) What is the dynamic viscosity of the oil? ii) Is the flow laminar? (10)

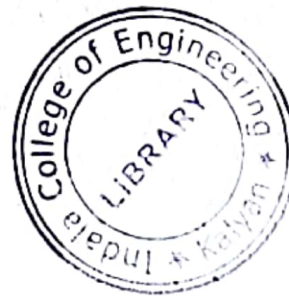
Q.4.a) A 16cm diameter Pipeline Carries a discharge of  $0.28 \text{ m}^3/\text{sec}$  calculate for the wall shear stress, and height of roughness projections.  $N=0.75 \times 10^{-6} \text{ m}^2/\text{s}$ ,  $f=0.025$ . (10)

b) For the velocity distribution for laminar boundary layer flows given as  $\frac{u}{U} = \frac{3}{2}(y/\delta) - \frac{1}{2}(y/\delta)^3$  find the expression for boundary layer thickness ' $\delta$ ' if shear stress  $T_0$  and coefficient of drag ( $C_D$ ) In terms of Reynolds number. (10)





- Q.5.a) A square plate of side 2 m is moved in a Stationary air of density  $1.3 \text{ kg/m}^3$  with a velocity of 60 km/hr. of the coefficients of drag and lift are 0.2 and 0.8 respectively. Determine i) The lift force ii) The drag force iii) The resultant force iv) The Power required to keep the plate in motion. (10)
- b) Bend in pipeline conveying water gradually 0.8m to 0.4m diameter deflects flow through angle of  $60^\circ$ . At larger end the gauge pressure is  $172.875 \text{ kN/m}^2$ . Determine the magnitude and direction of force exerted on bend i) When no flow ii) Water flow is 886 l/s. (10)
- Q.6.a) i) Write a short note on Froude's number. (5)  
ii) What are the applications of Model testing. (5)
- b) The efficiency  $\eta$  of a fan depends on density  $\rho$ , dynamic viscosity  $\mu$  of the fluid, Angular Velocity  $\omega$ , diameter  $D$ , discharge  $Q$ . Express the efficiency  $\eta$  in terms of dimensionless parameter. (10)



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(3 Hours)

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N.B.: 1) Question No. 1 is Compulsory.

2) Answer any THREE questions from Q.2 to Q.6.

3) Figures to the right indicate full-marks.

Q.1 (a) Fit a straight line for following data (5)

X	5	6	7	8	9	10	11
Y	11	14	14	15	12	17	16

(b) Let  $X$  be a continuous random variable with probability density function (5)

$$f(x) = kx^2(1-x), \quad 0 \leq x \leq 1$$

Find  $k$ , mean and variance.(c) Evaluate  $\int_c \bar{z} dz$  where  $c$  is unit circle  $|z| = 2$ . (5)

(d) Can it be concluded that the average life span of an Indian is more than 70 years, if a random sample of 100 Indians has average life span of 71.8-years with standard deviation of 8.9 years? (5)

Q.2 (a) The probability of an item produced by a certain machine will be defective is 0.05. If the produced items are sent to the market in packets of 20 find the number of packets containing at least 2 defective items in consignment of 1000 packets. (6)

(b) Evaluate  $\int_c \frac{3z^2+z}{z^2-1} dz$  where  $c$  is  $|z-1|=1$  (6)

(c) Obtain two lines of regression and coefficient of correlation (8)

X	62	64	65	69	70	71	72	74
Y	126	125	139	145	165	152	180	208

Also estimate  $Y$  when  $X=73$ .Q.3 (a) Calculate Correlation coefficient between the variables  $x$  and  $y$  for the following data (6)

X	10	20	30	40	50
Y	35	42	55	60	70

(b) Find the work done in moving a particle in the force field (6)

$$\vec{F} = 3xy\mathbf{i} - 5z\mathbf{j} + 10x\mathbf{k} \quad \text{along } x = t^2 + 1, y = 2t^2, z = t^3 \text{ from } (2,2,1) \text{ to } (5,8,8).$$

(c) The sizes of 10000 items are normally distributed with mean 20cm and standard deviation 4 cm. Find the expected number of items having size: (8)

i) between 18cm and 23 cm, ii) above 26cm.

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Page 1 of 2



- Q.4 (a) Following result were obtained from two samples each drawn from two different populations A and B. (6)

Population	A	B
Sample Size	20	17
Sample SD	60	50

Test the hypothesis that variance of A greater than variance of B.  
Given  $(F(0.05) = 2.21 \text{ for d.o.f. } 16 \text{ and } 19)$

- (b) Use Green's theorem to evaluate  $\int_c (2x^2 - y^2) dx + (x^2 + y^2) dy$  where c (6)  
is the boundary of the surface enclosed by the lines  $x = 0, y = 0, x = 2, y = 2$
- (c) Find all possible Laurent's series expansion of the function (8)  
 $f(z) = \frac{2-z^2}{z(1-z)(2-z)}$  about  $z = 0$ .

- Q.5 (a) The sales-data of an item in six shops before & after a special promotional campaign is as follows- (6)

Shops	A	B	C	D	E	F
Before campaign	53	28	31	48	50	42
After campaign	58	29	30	55	56	45

Can the campaign be judged to be a success at 5% level of significance?

- (b) Using Stoke's Theorem evaluate  $\int_c \vec{E} \cdot d\vec{r}$  where  $\vec{E} = yi + zj + xk$  and c (6)  
is the boundary of the surface of  $x^2 + y^2 = 1 - z, z > 0$ .
- (c) The theory predicts the proportion of beans in the four groups A, B, C, D (8)  
should be 9:3:3:1. In an experiment among 1600 beans, the numbers in the four groups were 882, 313, 287 and 118. Does the experimental result support the theory?
- Q.6 (a) A newly constructed flyover is likely to collapse. The chance that design is (6)  
faulty is 0.5. The chance that the flyover will collapse if the design is faulty is 0.95 otherwise it is 0.30. If the flyover collapsed what is the probability that it collapsed because of faulty design?
- (b) Three fair coins are tossed. Find the expectation and the variance of the (6)  
number of heads. Also find moment generating function.
- (c) Show that  $\vec{F} = (2xyz^2)i + (x^2z^2 + z \cos(yz))j + (2x^2yz + y \cos(yz))k$  (8)  
is conservative. Find scalar potential such that  $\vec{F} = \nabla\phi$  and hence, find the work done in displacing a particle from  $(0,0,1)$  to  $(1, \pi/4, 2)$  along the straight line.

